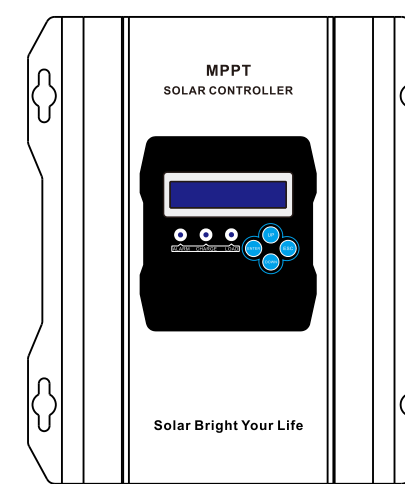
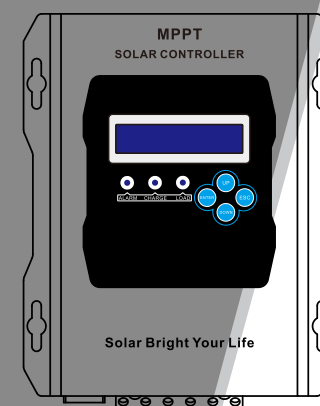


MPPT

Solar Charge Controller



CE FCCB RoHS

Product Manual

Introduction

This manual contains the contents of the installation, operation and usage of the controller. Please read it carefully before installation. Professionals should be responsible for the equipment operating in order to make sure normal running of the controller. Please take good care of this manual for future reference whenever necessary. The followings are some symbols and marks used in this manual:

Symbol and Signs

Following symbol and signs will be used in the manual.



Warning

If you violate the operation rules, it would endanger personal safety, affect the reliability of the equipment or cause loss of data;



Danger

If you violate the operation rules, it would endanger personal safety, affect the reliability of the equipment or cause loss of data;



Attention

► Indicating additional data and information

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Notes on this Manual

1. Notes on This Manual

This manual describes how to install and service your Aims Power MPPT solar charge controller.

1.1 Validity

This manual applies to MPPT solar charge controller models produced by our company:

1.2 Target Group

This manual is intended for the installer and the operator.

1.3 All manuals for the device and installed components must be stored in the immediate vicinity of the charge controller and must be accessible at all times.

1.4 Symbols Used

The following types of safety messages and general information appear in this document:



Warning!

WARNING indicates a hazardous situation which, if not avoided, could result in machine stoppage or serious injury.



Warning!

WARNING indicates a hazardous situation which, if not avoided, could result in machine stoppage or serious injury.



Note!

In order to operate this device well, please read the operation instructions carefully.

Safety Onstructions

2. Safety Instructions

2.1 General Safety Instructions



Warning!

The input voltage of this device may be extremely high and life threatening.

- All work on the charge controller must only be carried out by an electrically skilled person.
- The controller is not to be used by children or persons with reduced physical sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction.
- Children should be supervised to ensure that they do not play with the controller.



Caution!

Surface may be extremely hot and may cause burns.

- Do not touch the enclosure of the charge controller during operation. If possible keep in a cool environment.



Caution!

Unit may emit some radiation which may be harmful.

- Do not stay within 1 foot of controller for any extended period of time.

2.2 Explanation of Symbols

Below is the explanation for all the symbols shown on the device and label.

Symbol	Explanation
	Risk of electric shock Energy stored in capacitors will remain for 5 minutes; don't touch within this period after disconnecting. Both input and output lines have power, disconnect both and don't operate for at least 5 minutes after disconnection.
	No self-serviceable parts are inside the enclosure, don't attempt to remove the cover. Only qualified persons are permitted to operate and maintain the equipment. Only insulated tools are permitted for use to reduce risks of hazard to individuals.
	Beware of hot surface. The solar charge controller can become hot during operation. Avoid contact during operation. Never put any goods onto the controller.

Safety Onstructions

• Symbols on the Type Label

Symbol	Explanation
	CE FCC CB ROHS mark ; The device complies with the requirements of the applicable CE FCC CB ROHS guidelines.

•Important Safety Instructions

When using the product, please do remember the below information to avoid fire, lightning or other personal injury:

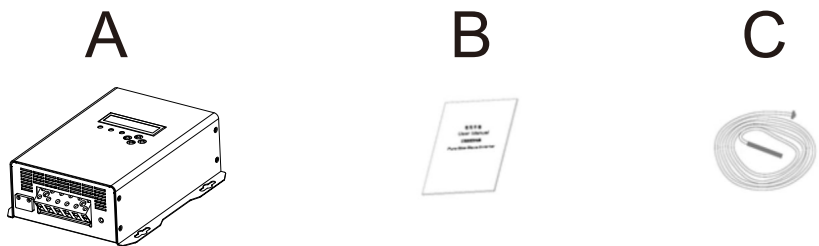
	Warning! Ensure input DC voltage no more than Max. DC voltage .Over voltage may cause permanent damage to solar charge controller or other losses, which will not be covered by the warranty! This chapter contains important safety and operating instructions. Read and keep this operation guide for future reference.
	Warning! Authorized service personnel must disconnect both DC and battery bank power from the solar charge controller before attempting any maintenance or cleaning or working on any circuits connected to the solar charge controller.

- Before using the solar charge controller, please read all instructions and cautionary markings on the solar charge controller, and all corresponding sections of this guide.
- Contact I-Panda for any questions or concerns about your controller. Trying to modify or repair it may result in a fire, electric shock, or injury.
- To reduce a risk of fire and electric shock, make sure that existing wiring is in good condition and that all wire is properly sized. Do not operate the solar charge controller with damaged or substandard wiring.
- Do not disassemble the solar charge controller. It contains no user-serviceable parts. See Warranty for instructions on obtaining service. Attempting to repair the solar charge controller by yourself may result in a risk of electric shock or fire and will void your warranty.
- To reduce the risk of electric shock, authorized service personnel must use insulating tools when connecting or working on the controller.
- Keep away from flammable, explosive materials to avoid fire.
- If at all possible keep away for excessively humidity to avoid corrosion.
- To reduce the chance of short-circuits, authorized service personnel must use insulated tools when installing or working with this equipment.

Unpacking

3.Unpacking

3.1 Parts List :



Object	Quantity	Description
A	1 unit	Charge controller
B	1 pce	Manual
C	1 pce	Bat Temp Sensor

If there is any parts missing, please contact your dealer.

3.2 Check for Transport Damage

Check the charge controller for visible external damage, such as dents on the enclosure. Contact your dealer.

3.3 Identifying the Charge Controller

You can identify the charge controller by the type label. The type label is in the enclosure.

Assembly

4.Assembly

- 4.1Operator : technical personnel;
- 4.2Selecting the Mounting Location

Danger:
Possible fire and explosion hazard.
The charge controller enclosure can become hot during operation.
•Do not mount the charge controller on flammable construction material.
•Do not mount the charge controller near highly flammable materials.
•Do not mount the charge controller in potentially explosive areas.
•Do not expose the charge controller to direct sunlight to avoid power loss due to overheating.

Caution:
Enclosure may become hot to the touch and may cause burns.
•Mount the charge controller in such a way that it cannot be touched inadvertently during operation.

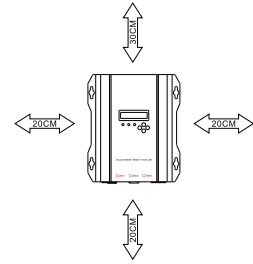
4.2.1Dimensions
L * W * H: 10.24*8.78*3.68in / 260mm*223mm*93.5mm

4.2.1Net Weight
Weight: 6.6Lbs or 3kg

4.2.3Ambient Conditions
•The mounting location and method must be suitable for the weight and dimensions.
•Mount on a solid surface.
•The mounting location must be accessible at all times.
•The charge controller must be easy to remove from the mounting location at any time.
•The ambient temperature should be between -4 and 140F (-20 and 60 °C) to guarantee optimal operation.
•Do not expose the charge controller to direct sunlight to avoid power losses due to overheating.

4.2.4Safety Clearance
Observe the following safety clearance to wall, other devices or objects to ensure sufficient heat dissipation.

Direction	Safety clearance
Sides	8in or 20cm
Top	12in or 30cm
Bottom	8in or 20cm



MPPT Controller Connection

5.MPPT Controller Connection

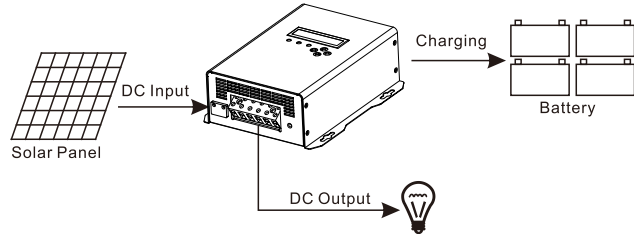
5.1 Safety

Danger!
High voltages are present and dangerous.
• Disconnect the PV array using a disconnection unit and secure it against accidental reactivation.
• Disconnect the circuit breaker and ensure that it cannot be reconnected.
• Ensure that no voltage is present in the system.

Warning:
Risk of injury due to electric shock.
If all cables with different voltages are routed in parallel, damaged cable insulations may lead to a short circuit.
• Route all cables separately if possible.

Warning:
Over voltage can destroy the system.
• Use an external over voltage protector in areas with an increased risk of lightning.

5.2Connections of the PV power system



5.2.1PV String

Solar panels may be connected in series or in parallel. Open-circuit voltage (Voc) of module arrays connected in series should be less than Max. DC input Voltage (150V) of the charge controller; operating voltage (Vmax) should conform to MPPT voltage range.
Please use PV cable to connect modules to the charge controller. It should be outdoor uv rated and we recommend 10Awg to prevent excessive losses due to distance. It is beneficial to increase the DC voltage to optimize performance and decrease inefficiencies.

Note:
Do not connect the PV panel positive or negative to ground.

MPPT Controller Connection



Warning:

PV module voltage may be very high! Electrical shock and fire may result due to improper connections. Please comply with electric safety rules when connecting.

5.2.2The voltage and type of battery

- 1) This controller can charge DC: 12V, 24V and 48V battery systems. It will automatically recognize the system voltage
- 2) The controller has been pre-programmed to properly charge 4 battery types. See chart below. Any other types may be programmed using included software.

Selected Battery Type						
Battery Type	Bulk Voltage			Floating Voltage		
	12V	24V	48V	12V	24V	48V
Vented	14.2V	28. 4V	56. 8V	13.2V	26. 4V	52. 8V
Sealed	14.2V	28. 4V	56. 8V	13.4V	26. 8V	53. 6V
Gel	14.2V	28. 4V	56. 8V	13.7V	27. 4V	54. 8V
Ni-Cd	14.2V	28. 4V	56. 8V	14. 0V	28. 0V	56. 0V
Other	user-defined (using included software)					
Battery Type is defaulted to Gel. To change use the keypad on the display						

5.2.3DC direct load and max current:

The Load voltage is based on the battery system voltage. A 48Vdc battery bank will make the load output 48Vdc etc.
1) Output Load control:
The Load output may be controlled in 5 different ways. It may be programmed through the charge controller or the included software. Modes: ON Mode / OFF Mode / Time Control Mode /PV Volt Ctrl / PV&Time Ctrl.

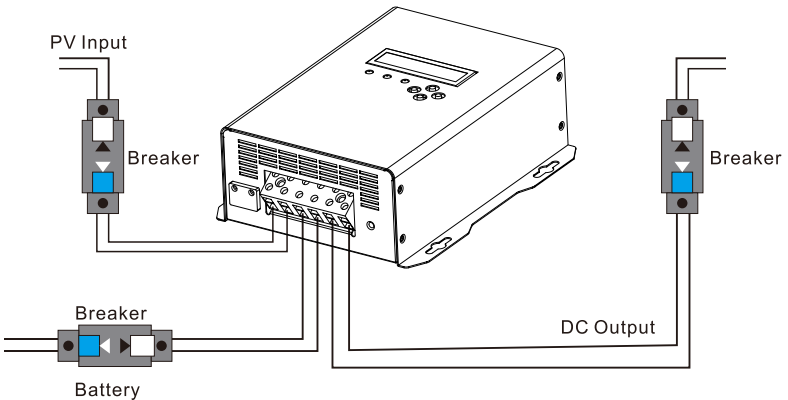
MPPT Controller Connection

- 2) How to set the low voltage protection of DC Load output ?
The low voltage shut off for the Load output is set at 10.5Vdc per 12Vdc. So a 24Vdc system is set at 21.0Vdc. When the output Load voltage drops below this level, the output will shut off. It will turn back on once the output Load voltage reaches 0.5Vdc higher than this shutoff voltage.
- 3) Max DC Load output current
The maximum Load current is set at 30Amps. If exceeded an internal set of fuses will blow and will have to be replaced. A smaller external fuse is recommended.

5.2.4Specification for cable and micro-breaker

Model	SC-M-20A	SC-M-30A	SC-M-40A	SC-M-50A	SC-M-60A
Cable(Cu)	≥2.5mm²	≥4mm²	≥5mm²	≥6mm²	≥8mm²
Micro-Breaker	32A	47A	47A	63A	63A

Micro-breaker should be installed between DC input and outputs. Kindly check the following picture (we do not provide external breakers):



MPPT Controller Connection

5.2.5MPPT controller work step

i **Caution:** Please follow the steps to ensure proper programming.

- Step 1: Close the battery breaker or make connection with the battery bank. Some led's and the lcd should illuminate.
- Step 2: Now make the PV connection. If the PV module voltage is in the charging range, then the controller will start to work .
- Step 3: If the DC Load will be used, set to proper settings and make the connection.

5.2.6 Steps for Proper Shutdown

i **Caution:** Follow the steps for shutdown to avoid damage

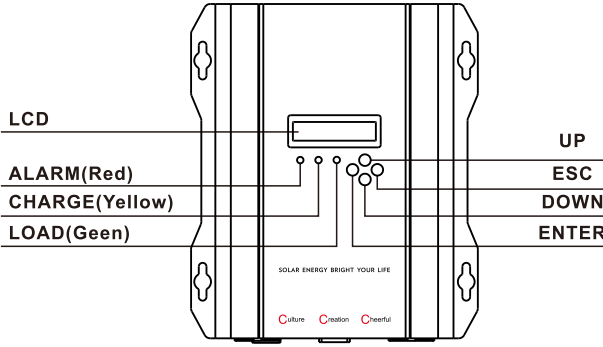
- Step 1: Open the PV breaker to disconnect panels from controller.
- Step 2: Open the battery breaker or disconnect controller from battery bank. This will completely shut the controller to off.

! **Warning :**
NEVER disconnect the battery while charging. This will cause permanent damage to the controller and is not covered under the warranty. Always disconnect PV panels first.

LED/LCD and Function Key

6. LED/LCD and Function Key

6.1 Panel Description



Meaning of LED and function key

- ALARM(Red)----- Alarm indicating a fault
- CHARGE(Yellow)-----Charging indicator
- LOAD(Green)-----Load Light indicates load output present
- UP-----UP Function Key for page up and to increase a number
- DOWN-----DOWN Function for page down and to decrease a number
- ENTER-----ENTER key to accept an entry
- ESC-----ESC Key to exit and save data

6.2 Smart Charge Modes

This controller has 3 mode: Constant charging stage(CC Mode) Constant voltage charging stage(CV Mode), Floating charge Stage (CF Mode):

- In CC Mode the Yellow led flashes every second.
- In CV Mode the Yellow led flashes every 3 seconds.
- In CF Mode the Yellow led flashes every on.

LED/LCD and Function Key

(Note: Charging Mode can also be checked via lcd or included s/w)

Menu No.	Menu Type	Menu Description
1	Work Status	Checks state of charge
2	Setting	Parameter set
3	Information	Parameter check

The information of LCD display in different menu .

MPPT LCD INFORMATION			Note
Work Status	Chg Cur (Charge current)		If is charging ,it will have information
	Chg Model (Charging Mode)		Charing Mode
	Time		Time
	Bat Temp(The real time temperature)		If connect temperature sensing wire ,then will show temperature
	Buck Temp (The main real time temperature)		
	PV Volt (Solar panel voltage)		PV input voltage
	Chg Power (Real time charge power)		Charging power
	Bat Volt (Battery real time voltage)		Show battery voltage , if is charging, it will show charging voltage .
			Will show fault mode under fault state
Setting	Bat Type Sel Setting	Vented	Battery type set
		Gel	
		Nicd	
		Sealed	
	User Bat Set	Bulk Volt Set	Users need to set bulk charging voltage and float charging voltage
		Float	
	Max Chg Cur Set		
	Date Set		Date Set
	Time		Time Set
	Gate Address Set		Gate Address Set
	Port Set		Port Set
	IP Address Set		IP Address Set

Parameter Setting

Setting	Load Control	Time Control	Set the time to control the DC load output on / off
		Load Off Bat Volt	Set the low voltage protection of battery . (Based on one battery)
		On/Off Mode	Keep on / off state
		PV Volt Ctr	Could set the PV voltage to control DC load output turn on/off
		PV & Time Ctrl	Could set the PV voltage and time to control DC load output turn on/off
Information	Bat Chg SYS		System Voltage
	Total power		Total energy from this machine
	Firmware Ver.		Firmware Ver.
	Machine ID		Machine ID
	Bat Type		Battery Type display
	IP Address		IP Address
	Port		Port Number
	Time Load Ctrl		Last time load control mode

7.Parameter Setting

When controller is connected to the battery bank and it is in the on state, the controller will show the Work Status information.

7.1 Could be set parameter of MPPT

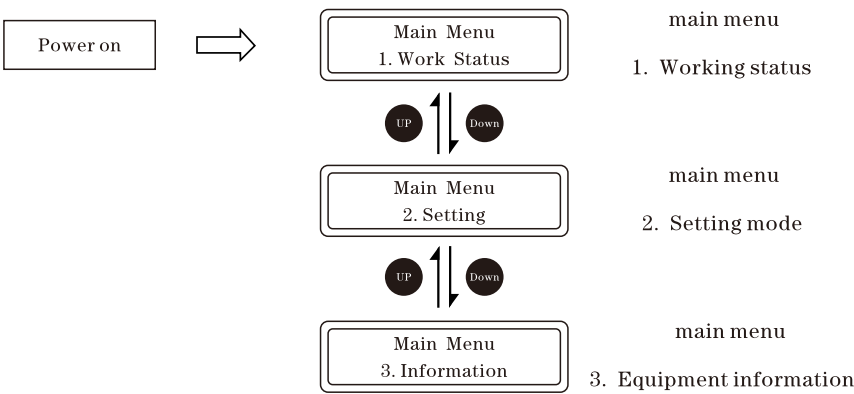
Please check the details under Setting Interface

7.2The steps of setting

Press ESC into main menu ----> Press down to change the page to setting---->Press ENTER to get in ---->to press down to chose the information need be set .For example :
Press ESC into main menu ----> Press down to change the page to setting---->Press ENTER to get in ---->Press DOWN to change to load control---->Press ENTER to get in ---->Press DOWN to On/Off Mode---->Press ENTER to get in ----> Press UP or down to Load On mode---->Press ESC to save and exit .

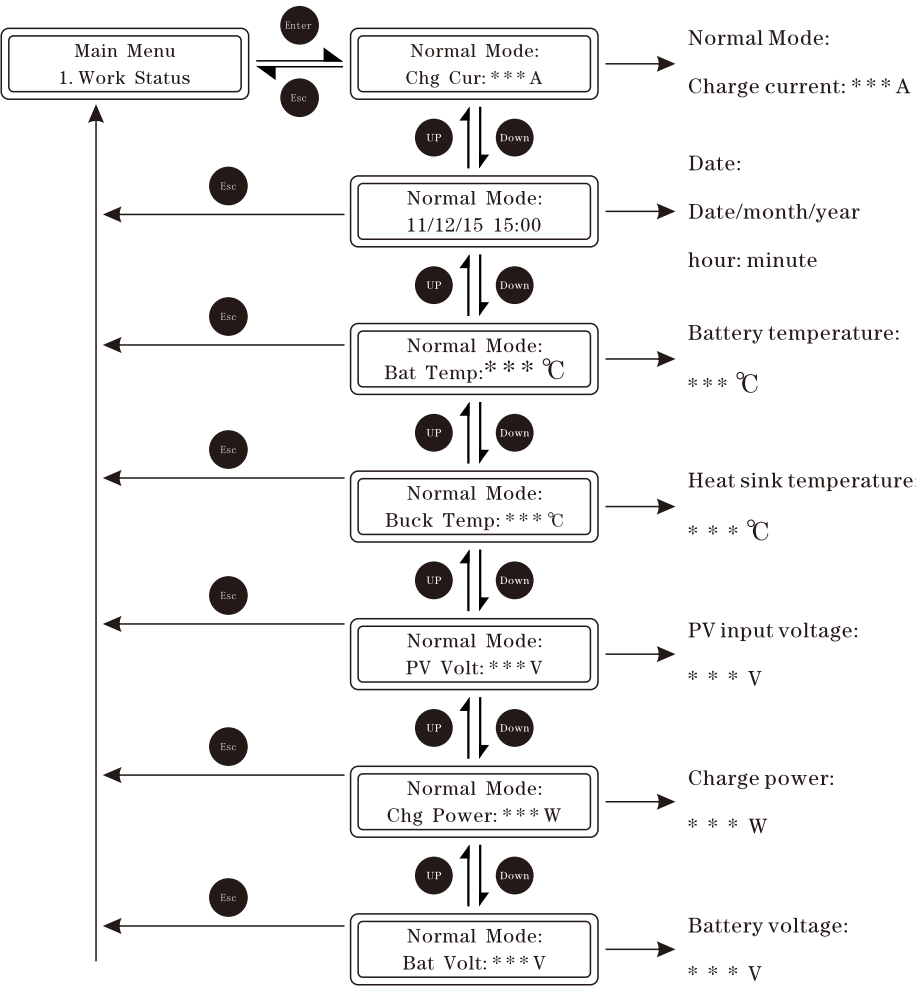
Parameter Setting

7.3 LCD display interface introduction----Start interface



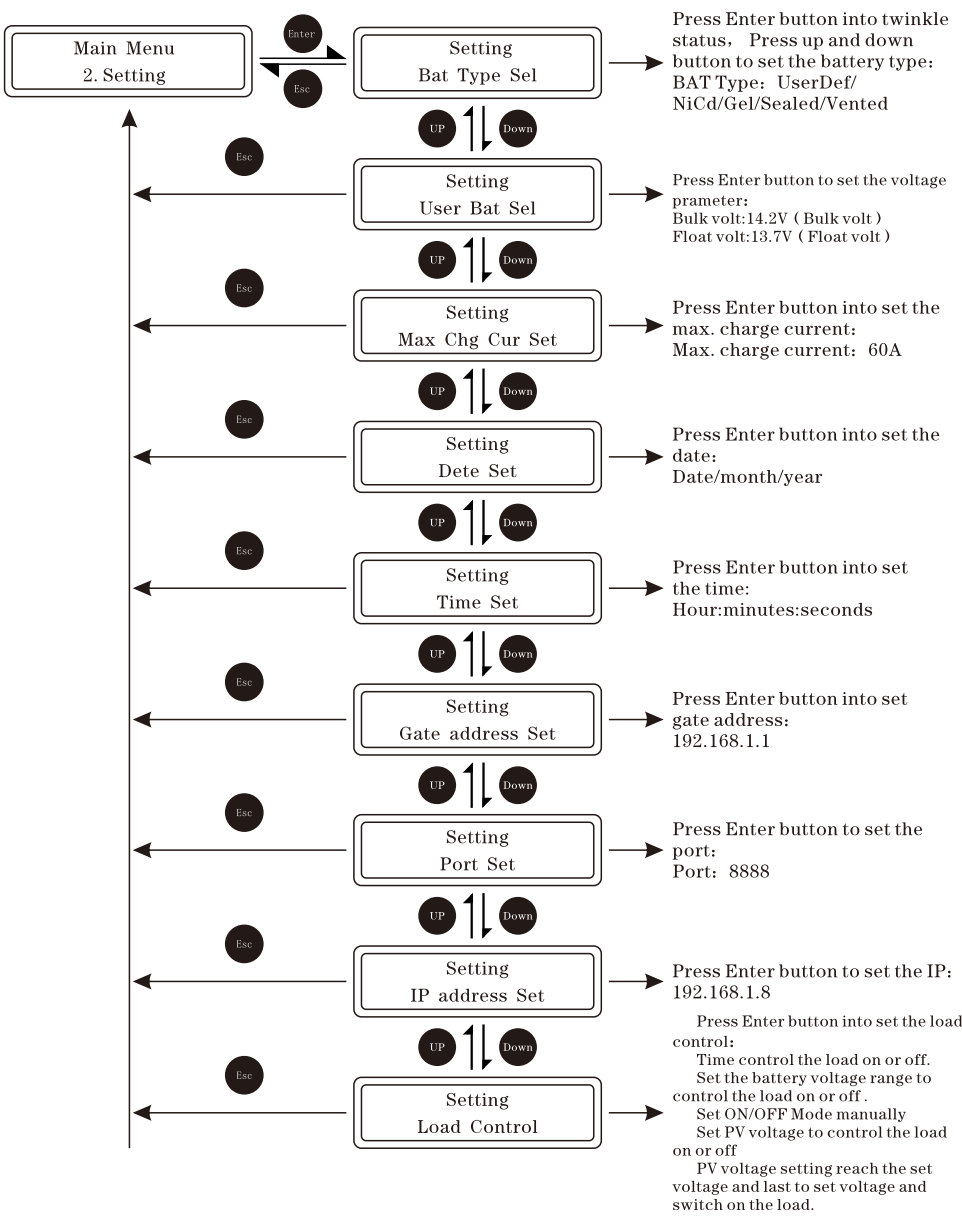
Parameter Setting

7.4 LCD display interface introduction----Parmeter browse interface



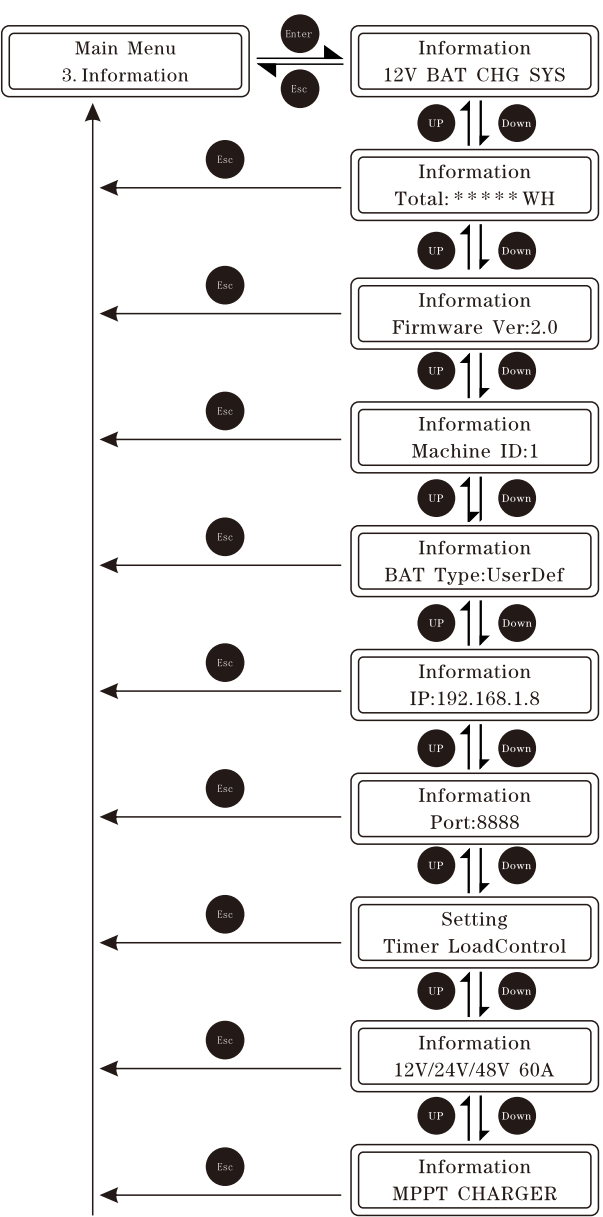
Parameter Setting

7.5 LCD display interface introduction----Parmeter browse interface



Parameter Setting

7.6 LCD display interface introduction----Parmeter browse interface



Maintenance and Cleaning

8. Maintenance and Cleaning

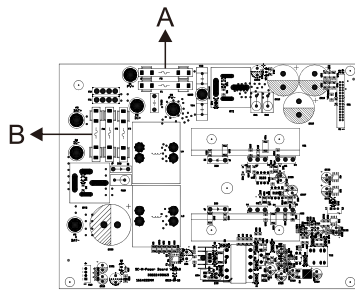
8.1 Replacing the Thermal Fuses

Using incorrect thermal fuses may irreparably damage the solar charge controller.

- Only use the thermal fuses included in the scope of delivery
- 1. Open the solar charge controller as described in section "Opening the solar charge controller"
- 2. Remove the broken thermal fuses from the sockets(A and B).
- 3. Insert new thermal fuses(included in the scope of delivery)
- 4. Close the solar charge controller as described in section "Closing the solar charge controller".

5. Remember always connect the batteries before the solar panels or you will permanently damage the controller.

Note: To clean simply wipe the outside with a lightly dampened cloth. If unit has been opened use an air spray such as a keyboard cleaner to blow out the internal dust that may accumulate inside the controller.



Replacing the Thermal Fuses

8.2 Cleaning the Cooling Fan

Clean the Fan air vents and internal cooling fa regularly by using a dry or slightly damp cloth to wipe.

Attention:

- Liquid detergent or corrosive solvent cleaning are forbidden.
- Liquid is not allowed in the device.
- Clear the air vent passage.
- Carefully remove dirt with a suitable soft brush if deemed necessary.

Storage and Waste Disposal

9. Storage and Waste Disposal.

9.1 Store the charge controller in a dry place with ambient temperatures between -40 °C and +75 °C.

9.2 Disposal

Dispose of the solar charge contriller at the end of its service life in accordance with the disposal regulations for electronic waste which apply at the installation site at that time.

Recovery processing and Warranty

10. Recovery processing and Warranty.

10.1 Recovery processing

When the controller abnormal, please check the following question and contact our customer service representative.

10.1.1 Controller failure mode:

Please check the fault tips in the failure mode, and then proceed to the appropriate troubleshooting.

10.1.2 When the controller does not start properly:

1. Check the controller external solar panels with the correct polarity.

2. Check Battery Connection.

3. Check Battery.

4. Check circuit breaker.

5. Check internal fuse.

If the problem persists, please contact customer service.

Please offer the following information: Equipment information: Model, Order No., serial-number(Stickers on the rear plate). Detailed description of the problem (Type of system, occasionally/frequent problems, indicator light, data display, and so on).

10.2 Warranty

Within the warranty period, it is free to repair for the non-human fault. Otherwise, the cost of repairs would be charged.

Technical Parameters

11. Technical Parameters

MPPT solar controller modes:		20A	30A	40A	50A	60A
Charge Mode	MPPT (maximum power point tracking)					
Method	Three stages: constant current(MPPT), constant voltage, floating charge.					
System Type	DC 12V/24V/48V	Automatic recognition				
System voltage	12V System	DC 9V~DC 15V				
	24V System	DC 18V~DC 30V				
	48V System	DC 36V~DC 60V				
Soft Start Time	12V / 24V /48V System	≤10S				
Dynamic Response Recovery Time	12V / 24V /48V System	500us				
Conversion Efficiency	12V / 24V /48V System	≥96.5%, ≤99%				
PV Modules Utilization Rate	12V / 24V /48V System	≤99%				
Input Characteristics						
MPPT Working Voltage and Range	12V System	DC 18V~DC 150V				
	24V System	DC 34V~DC 150V				
	48V System	DC 65V~DC 150V				
Low Voltage input Protection Point	12V System	DC 16V				
	24V System	DC 30V				
	48V System	DC 60V				
Low Voltage input Recovery Point	12V System	DC 22V				
	24V System	DC 34V				
	48V System	DC 65V				
Max DC Voltage	12V / 24V /48V System	DC 160V				
Input Over voltage Protection Point	12V / 24V /48V System	DC 150V				
Input Over voltage Recovery Point	12V / 24V /48V System	DC 145V				
Maximum PV power	12V System	280W	420W	570W	700W	900W
	24V System	560W	840W	1130W	1400W	1700W
	48V System	1120W	1680W	2270W	2800W	3400W
OutputCharacteristics						
Selectable Battery Types (Default Gel)	12V / 24V /48V System	Sealed lead acid, vented, Gel, Ni-Cd battery(Other types of the batteries also can be defined)				
Floating Charge Voltage	12V / 24V /48V System	Please check the charge voltage according to the battery type form.				
Over Charge Protection Voltage	12V System	14.6V				
	24V System	29.2V				
	48V System	58.4V				
Rated Output Current	12V / 24V /48V System	20A	30A	40A	50A	60A
Current-limiting Protection	12V / 24V /48V System	22A	33A	44A	55A	66A
Rate charge current	12V / 24V /48V System	20A	30A	40A	50A	60A
Temperature Factor	12V / 24V /48V System	±0.02%/°C				
Temperature Compensation	12V / 24V /48V System	14.2V-(The highest temperature-25°C)*0.3				
Output Ripples(peak)	12V / 24V /48V System	200mV				
Output Voltage Stability Precision	12V / 24V /48V System	≤±1.5%				
Charge voltage Peak-Peak Ripple	12V / 24V /48V System	200mV				
Charger voltage accuracy	12V / 24V /48V System	≤±1.5%				